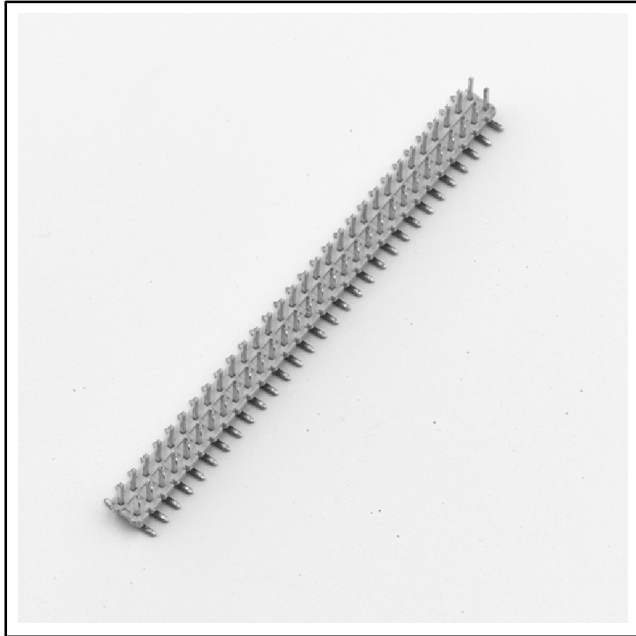


# 3M™ Pak 20 Pin Strip Header

2 mm × 2 mm Surface Mount, Location Clips

1512 Series



- Industry standard compatible
- High temperature dielectric
- IR, vapor & wave solder compatible
- Unique lengths available
- Maximizes use of PC board space
- Mates with boardmount and wiremount products
- End stackable feature
- Side stackable feature
- Surface Mount
- Metal clips for board retention

Date Modified: May 30, 2003

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Sheet 1 of 2

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## Physical

### Insulation

Material: High Temperature Plastic ( PCT )  
Flammability: UL 94V-0  
Color: Black

### Contact

Material: Copper Alloy

### Plating

Underplate: 100 μ" [ 2.54 μm ] Nickel — QQ-N-290, Class 2  
Wiping Area: Gold — MIL-G-45204, Type II, Grade C  
Solder Tails: 200 μ" [ 5.08 μm ] 90/10 Tin Lead — MIL-P-81728

Note: The location and thickness of the contact plating is determined by the part number. Refer to ordering information.

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## Electrical

**Current Rating:** 1.5 A  
**Insulation Resistance:**  $> 5 \times 10^9 \Omega$  at 250 Vdc  
**Withstanding Voltage:** 500 Vdc at Sea Level

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## Environmental

**Temperature Rating:** -55°C to +105°C

UL File No.: E68080

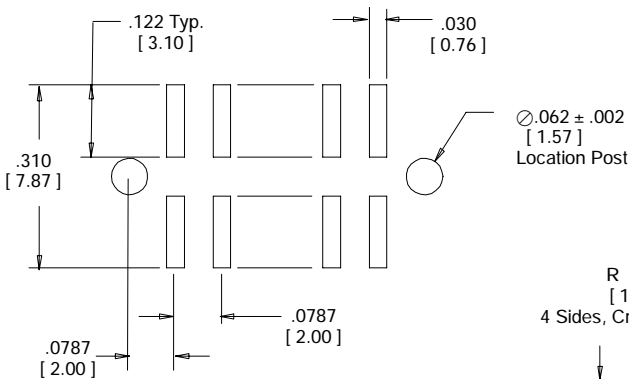
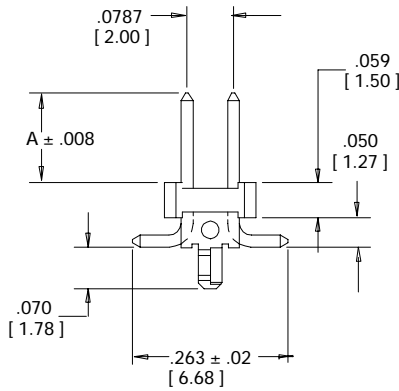
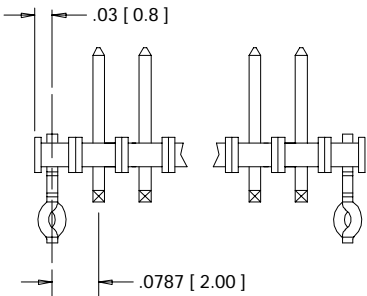
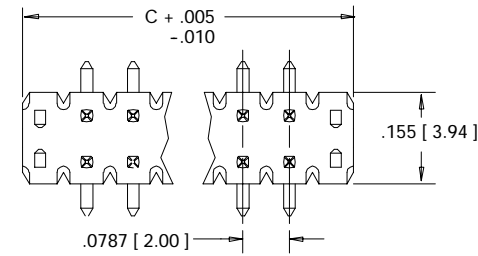
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Interconnect Solutions  
<http://www.3M.com/interconnects/>

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**800-225-5373**

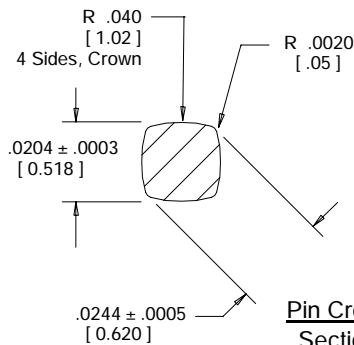
# 3M™ Pak 20 Pin Strip Header

## 2 mm × 2 mm Surface Mount, Location Clips

1512 Series



**Recommended Solder Pad Layout**



**Pin Cross Section**

| Pin Qty Code | Dimension C     |
|--------------|-----------------|
| 04           | .315 [ 8.00 ]   |
| 06           | .394 [ 10.00 ]  |
| 08           | .472 [ 12.00 ]  |
| 10           | .551 [ 14.00 ]  |
| 12           | .630 [ 16.00 ]  |
| 14           | .709 [ 18.00 ]  |
| 16           | .787 [ 20.0 ]   |
| 18           | .866 [ 22.00 ]  |
| 20           | .945 [ 24.00 ]  |
| 22           | 1.024 [ 26.00 ] |
| 24           | 1.102 [ 28.00 ] |
| 26           | 1.181 [ 30.00 ] |
| 28           | 1.260 [ 32.00 ] |
| 30           | 1.339 [ 34.00 ] |
| 32           | 1.417 [ 36.00 ] |
| 34           | 1.496 [ 38.00 ] |
| 36           | 1.575 [ 40.0 ]  |
| 38           | 1.654 [ 42.0 ]  |
| 40           | 1.732 [ 44.00 ] |
| 42           | 1.811 [ 46.00 ] |
| 44           | 1.890 [ 48.00 ] |
| 46           | 1.969 [ 50.00 ] |
| 48           | 2.047 [ 52.00 ] |
| 50           | 2.126 [ 54.00 ] |
| 52           | 2.205 [ 56.00 ] |
| 54           | 2.283 [ 58.00 ] |
| 56           | 2.362 [ 60.00 ] |
| 58           | 2.441 [ 62.00 ] |
| 60           | 2.500 [ 64.00 ] |

Inch  
[mm]

| Tolerance Unless Noted |      |       |        |
|------------------------|------|-------|--------|
|                        | .0   | .00   | .000   |
| Inch                   | ± .1 | ± .01 | ± .005 |

[ ] Dimensions for Reference only

### Ordering Information

Packaging:

W = Tape & Reel  
(See TS-0607)  
Blank = Standard

**X1512XX-2X90 XX**

Pin Quantity  
(See Table)

Pin Length Dim. A  
3 = .130 [ 3.30 ]  
4 = .152 [ 3.86 ]

Plating

TB = 30μ" [ 0.76μm ] Gold  
TH = 15μ" [ 0.38μm ] Gold

Note: Tape and Reel not available on all sizes, please call.

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Sheet 2 of 2

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### **Electronic and Interconnect Solutions Division**

6801 River Place Blvd.  
Austin, TX 78726-9000  
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